



Application for Welding Procedures and Welder Approvals

Client Name:

Client Contact Name:

Client Address:

Client Email:

Client Phone #:

Date of Enquiry

This is an agreement between NECIT Services Ltd (us, we, the certified body)

And:

The applicant (you, The Client)

By the completing and submitting of this application the Client is requesting NECIT Services Ltd to attend site and undertake witnessing and subsequent testing of welded items in line with our Scheme NECIT-QM-002. Successful completion of the process will result in either the qualification of Company Welding Procedures in accordance with our ISO 17020 accreditation and/or the qualification of Company Welders in accordance with our ISO 17024 accreditation.

Any requirements for Non-destructive Testing (NDT) will be provided by an ISO 9712 level 2 technician working to procedures Approved by a level 3 technician.

All mechanical testing will be undertaken by an approved supplier holding a UKAS accreditation under ISO 17025.

You agree to provide us with all necessary information as required in this document in order for us to proceed with the witnessing and testing. All information required is specified in the attached application forms which must be returned to us before the date of the planned assessment. If there are any requirements for special requests these should be included in the application forms.

NECIT Services Ltd will only recognise results obtained by calibrated equipment owned by ourselves or our approved suppliers. Should an External provider of NDT or Mechanical testing be used, a NECIT Services Witness shall be present to verify results.

Government issued Photographic ID for each candidate will be required as per the scheme. Failure to provide government issued Photo ID (Passport, Driving licence etc) will mean that we are unable to proceed with the examination and costs may be incurred.

It is your duty to notify of us any changes which may affect the validity of this application and any subsequent qualifications/certifications. Failure to do so may result in legal action being taken by interested parties.

All certificates issued under the scheme remain the sole property of NECIT Services Ltd. The right to withdraw, suspend or alter the certification at any point remains at our discretion.

All certificates will be held until full payment is received.

Any queries please contact the Technical Manager ian.hogarth@necit-services.com or in writing.



Section 1: Application for Weld Procedure Qualification (WPQR)

If not applicable please continue to section 2

Procedure Qualification Order Details					
Date of Enquiry					
pWPS Number (Please send copy with this form)		Standard for testing 1:	ISO 15614-1 <input type="checkbox"/> ISO 15614-2 <input type="checkbox"/> ISO 15613 <input type="checkbox"/> ASME IX <input type="checkbox"/> AWS D1.1 <input type="checkbox"/>		
WPQR Number		Additional standard if applicable	ISO 15614-1 <input type="checkbox"/> ISO 15614-2 <input type="checkbox"/> ISO 15613 <input type="checkbox"/> ASME IX <input type="checkbox"/> AWS D1.1 <input type="checkbox"/>		
PESR Certification Required?	Yes <input type="checkbox"/>	No <input type="checkbox"/>			
Welding process: <i>*EN ISO 4063</i>	MMA	111 <input type="checkbox"/>		Welding Position(s) for testing: <i>*EN ISO 6947</i>	PA/1G <input type="checkbox"/> PB <input type="checkbox"/> PC/2G <input type="checkbox"/> PD <input type="checkbox"/>
	SAW	121 <input type="checkbox"/> 122 <input type="checkbox"/> 124 <input type="checkbox"/> 125 <input type="checkbox"/> 126 <input type="checkbox"/>			PE/4G <input type="checkbox"/> PF/3G <input type="checkbox"/> PG/3G <input type="checkbox"/>
	MIG/MAG	131 <input type="checkbox"/> 132 <input type="checkbox"/> 133 <input type="checkbox"/> 135 <input type="checkbox"/> 136 <input type="checkbox"/> 138 <input type="checkbox"/>			PH/5G <input type="checkbox"/> PJ/5G <input type="checkbox"/> PK <input type="checkbox"/>
	TIG	141 <input type="checkbox"/> 142 <input type="checkbox"/> 143 <input type="checkbox"/> 145 <input type="checkbox"/> 146 <input type="checkbox"/> 147 <input type="checkbox"/>			H-L045/6G <input type="checkbox"/> J-L045/6G <input type="checkbox"/>
	Other				
Material Form:	Pipe <input type="checkbox"/>	Dia (mm)	Plate <input type="checkbox"/>	Other <input type="checkbox"/> <i>*Please Specify</i>	
Test Material Grade Side 1:			Thickness (mm):		
Test Material Grade Side 2:			Thickness (mm):		
Type of Weld:	Butt <input type="checkbox"/>	T Butt <input type="checkbox"/>	Fillet <input type="checkbox"/>	Other:	
PWHT:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	If, yes provide PWHT Location and date as witnessing is required		
NECIT to arrange NDT? Please provide Test instruction sheet	Yes <input type="checkbox"/>	No <input type="checkbox"/>	If, no provide details of NDT supplier:		
NECIT to arrange Mechanical Testing Please provide Test instruction sheet	Yes <input type="checkbox"/>	No <input type="checkbox"/>	If, no provide details of Mechanical Testing supplier:		
Any specific or non-standard testing requirements?	Yes <input type="checkbox"/>		No <input type="checkbox"/>		
If yes, please provide further details here:					
Certification Preferences: <i>£10 admin charge per paper cert issued</i>	Electronic <input type="checkbox"/>		Paper <input type="checkbox"/>		Both <input type="checkbox"/>
Do you require a Welder Qualification?	Yes <input type="checkbox"/> Please complete Section 2 & 3			No <input type="checkbox"/>	
Number of welder qualifications required:					

***For Multiple WPQRs Please submit additional Order forms**



Section 2: Application for Welder Qualification Testing
Please complete section 3 for each welder to be qualified

Welder Qualification Order Details																										
Preferred test date (xx/xx/xxxx)													Certification Preferences: £10 admin charge per paper cert issued					Electronic <input type="checkbox"/> Paper <input type="checkbox"/> Both <input type="checkbox"/>								
Standard for testing:			ISO 9606-1 <input type="checkbox"/> ISO 9606-2 <input type="checkbox"/> BS 4872 <input type="checkbox"/> ASME IX <input type="checkbox"/> AWS D1.1 <input type="checkbox"/> ISO 14732 <input type="checkbox"/>							WPS Number (s): (WPS must be attached and returned with the order form)																
Welders Name:			IS9606 Prolongation Type			Test Joint Type				Material Grade	Thickness (mm)	Dia. (mm)	Welding Position: (please select all positions which require qualification):													
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
	(A)	(B)	(C)	Butt	T Butt	Fillet	Other					PA/1G	PB	PC/2G	PD	PE/4G	PF/3G	PG/3G	PH/5G	PJ/5G	PK	H-LO45/6G	J-LO45/6G			
NECIT to arrange NDT?			Yes <input type="checkbox"/>					No <input type="checkbox"/>					If, no provide details of NDT supplier:													
NECIT to arrange Mechanical Testing			Yes <input type="checkbox"/>					No <input type="checkbox"/>					If, no provide details of Mechanical Testing supplier:													
Any specific or non-standard testing requirements?								Yes <input type="checkbox"/>					No <input type="checkbox"/>					please provide further details here:								



Each Welder requiring a Welder Qualification Certificate under ISO17024 is required to provide their details and sign the below declaration which can be returned or provided to the Examiner.

Candidate Application:		
Candidate Information	Name:	
	Address:	
	Company:	
	Telephone No:	
	D.O.B:	
	Welder ID (if applicable):	
	Photographic ID:	Passport No.
Special Requests	No <input type="checkbox"/>	Yes <input type="checkbox"/> (add details)

Declaration:	
<p>I agree that I will carry out the required weld test in accordance with the relevant documented procedures. I understand that I will be asked to provide identification and that failure to provide this will result in the cancellation of my examination.</p> <p>I understand that the information I provide must be true and accurate and that any false information may result in the withdrawal of my certificate.</p> <p>I understand that NECIT Services Ltd retains the right to withdraw, suspend or alter the limitations of my qualification should there be any change in my circumstances. As such I have a duty of care to disclose all relevant information.</p> <p>Additionally, I agree to:</p> <ul style="list-style-type: none">a) Comply with the relevant provisions of the certification scheme as per the Scheme for the certification of welders in accordance with ISO 17024.b) Only make claims regarding certification granted under the Schemec) Not use the certification in such a manner as to bring the certification body into disrepute, and not to make any statement regarding the certification which the certification body considers misleading or unauthorised.d) Discontinue the use of all claims to certification that contain any reference to the certification body upon suspension or withdrawal of certification and to return any certificates issued by NECIT Services Ltd.e) Not use the certificate in a misleading manner. <p>I understand that I must not divulge any confidential information relating to the examination process.</p> <p>I understand that by completing this qualification I will be issued with a certificate and that whilst it will be issued in my name, my employer may request payment for any training I may have received in order to achieve it. This matter is between the Applicant and the Candidate and does not involve NECIT Services Ltd in any way.</p>	
Signed:	
Print Name:	
Date:	



*****FOR NECIT TECHNICAL MANAGER USE ONLY*****

Is the job order within the remit of NECIT accreditation?	Yes <input type="checkbox"/>	No <input type="checkbox"/>
Are there any known risks to impartiality?	Yes <input type="checkbox"/>	No <input type="checkbox"/>
If yes – please provide further details:		
Name:		
Date:		
Approved:	Yes <input type="checkbox"/>	No <input type="checkbox"/>
If not approved please provide details of rejection:		