

## Application for Weld Procedure Qualification Testing

**Client Name:** \_\_\_\_\_  
**Client Contact Name:** \_\_\_\_\_  
**Client Address:** \_\_\_\_\_  
**Email:** \_\_\_\_\_  
**Phone:** \_\_\_\_\_  
**Date of Enquiry** \_\_\_\_\_

This is an agreement between **NECIT Services Ltd** (us, we, the certified body)  
And:

The applicant (you, The Client)

By the completing and submitting of this application the Client is requesting NECIT Services Ltd to attend site and undertake witnessing and subsequent testing of welded items in line with our Scheme NECIT-QM-002. Successful completion of the process will result in either the qualification of Company Welding Procedures in accordance with our ISO 17020 accreditation and/or the qualification of Company Welders in accordance with our ISO 17024 accreditation.

Any requirements for Non-destructive Testing (NDT) will be provided by an ISO 9712 level 2 technician working to procedures Approved by a level 3 technician.

All mechanical testing will be undertaken by an approved NECIT supplier holding a UKAS accreditation under ISO 17025 whose schedule of accreditation is suitable for the testing which is required by the standard.

You agree to provide us with all necessary information as required in this document in order for us to proceed with the witnessing and testing. All information required is specified in the attached application forms which must be returned to us before the date of the planned assessment. If there are any requirements for special requests these should be included in the application forms.

NECIT Services Ltd will only recognise results obtained by calibrated equipment owned by ourselves or our approved suppliers. Should an External provider of NDT or Mechanical testing be used, a NECIT Services Witness shall be present to verify results.

Government issued Photographic ID for each candidate will be required as per the scheme. Failure to provide government issued Photo ID (Passport, Driving licence etc) will mean that we are unable to proceed with the examination and costs may be incurred.

It is your duty to notify of us any changes which may affect the validity of this application and any subsequent qualifications/certifications. Failure to do so may result in legal action being taken by interested parties.

All certificates issued under the scheme remain the sole property of NECIT Services Ltd. The right to withdraw, suspend or alter the certification at any point remains at our discretion.

All certificates will be held until full payment is received or credit terms have been agreed. Non payment will result in withdrawal of certificates.

Any queries please contact the Technical Manager [Certification@necitservices.com](mailto:Certification@necitservices.com) or in writing details of which can be found on our website [www.necitservices.com](http://www.necitservices.com)

## Procedure Qualification Order Details

The below information is required to book a Third Party Welding Examiner. The answers to the below should be the details of what you intend to conduct during the witnessing, We understand that during testing things may change, however we must understand the fundamental intentions of the WPQR.

If unsure of any required answers, please call NECIT Certification department.

You are required to submit a WPQR Order form for Each WPQR.

### Dates For Witnessing

Preferred Date \_\_\_\_\_

Number of days Required \_\_\_\_\_

### WPQR Identification

pWPS/WPS Number \_\_\_\_\_

*Please send copy with this form*

WPQR Number \_\_\_\_\_

*Please note this reference will be on all Traceable documentation for WPQR*

### Applicable Standards

Testing Standard

ISO 15614-1

ISO 15614-2

ISO 15613

ASME IX

AWS D1.1

Additional standard if applicable

ISO 15614-1

ISO 15614-2

ISO 15613

ASME IX

AWS D1.1

Client Specification or Code of Practice \_\_\_\_\_

*Please send copy with this form*

Application Standard \_\_\_\_\_

PESR 2016 or PED Certification Required? \_\_\_\_\_

Yes

No

### Welding Processes & Positions

Welding process:

*\*EN ISO 4063*

MMA 111

SAW 121  122  124  125  126

MIG/MAG 131  132  133  135  136  138

TIG 141  142  143  145  146  147

Other

Welding

Position(s) for testing:

*\*EN ISO 6947/AWS*

PA/1G

PB

PC/2G

PD

PE/4G

PF/3G

PG/3G

PH/5G

PJ/5G

PK

H-LO45/6G

H-LO45/6G (R)

J-LO45/6G

Are your Welding Processes... \_\_\_\_\_

Manual

Mechanised/Automatic/Robotic

Parent Material Details				
Side 1		Joint Type	Side 2	
Pipe <input type="checkbox"/> Plate <input type="checkbox"/> Other <input type="checkbox"/>			Butt <input type="checkbox"/> T Butt <input type="checkbox"/> Branch <input type="checkbox"/> Fillet <input type="checkbox"/> Other <input type="checkbox"/> (Please add detail below)	Pipe <input type="checkbox"/> Plate <input type="checkbox"/> Other <input type="checkbox"/>
Material Grade*		Material Grade*		
Diameter (mm)		Diameter (mm)		
Thickness (mm)		Thickness (mm)		
Filler Material Grade(s)*				
Additional Information				

\*Parent material Certificates and Consumable welding wire certificates are required for certification, Please send a copy.

NECIT is a British Department for Business, Energy & Industrial Strategy (BEIS) appointed Registered Third Party Organisation (RTPO) and a UKAS accredited certification body No.23388 under ISO 17024

### Post Weld Heat Treatment

Is PWHT Required? Yes  No

NECIT to arrange PWHT? Yes  No

Heating Rate (°C/hr) \_\_\_\_\_

Holding Temp (°C) \_\_\_\_\_

Holding Time \_\_\_\_\_

Cooling Rate (°C/hr) \_\_\_\_\_

\* If, yes provide PWHT Location and date as witnessing is required

### Non-Destructive Testing

NECIT to arrange NDT? Yes  No

Inspection / Quality Level \_\_\_\_\_

Minimum hold period between welding and NDT \_\_\_\_\_

NECIT as an ISO 17020 Inspection body, shall conduct Non-Destructive Testing to the minimum requirements of the applicable WPQR or Application standard. Should you require any additional NDT Conducted, Please Detail below

\* If, No provide NDT Location and date as witnessing is required. Copies of NDT Procedures endorsed by ISO 9712 Level 3 shall be required. Any NDT must be conducted by a technician certified to a minimum level of ISO 9712 Level 2.

Mechanical Testing		
NECIT to arrange Mechanical testing?	Yes <input type="checkbox"/>	No <input type="checkbox"/>
Please provide specific information relating to your WPQR mechanical testing Criteria		
	Requirement	Guidance
Min Tensile (MPa)		<ul style="list-style-type: none"> <li>The tensile strength of the test specimen shall not be less than the corresponding specified minimum value for the parent metal unless otherwise specified prior to testing.</li> <li>For dissimilar parent metal joints, the tensile strength shall not be less than the minimum value specified for the parent material having the lowest tensile strength.</li> </ul>
Impact Test Temperature (°C)		<ul style="list-style-type: none"> <li>Can be found on the Parent material Certificate unless specified by Customer specification or contract requirements</li> </ul>
Max Hardness (HV10)		<ul style="list-style-type: none"> <li>ISO 15614-1 Table 3</li> </ul>
Macro Specific Info		<ul style="list-style-type: none"> <li>If non Standard joint, Please advise of the joint design which assists the laboratory in interpretation.</li> <li>Depth of Penetration Requirements</li> </ul>
NECIT as an ISO 17020 Inspection body, shall conduct Non-Destructive Testing to the minimum requirements of the applicable WPQR or Application standard. Should you require any additional Mechanical testing Conducted, Please Detail below		

\* If, No provide Mechanical test lab Location and date as witnessing is required. Laboratory must be UKAS Accredited to ISO 17025 with scope of accreditation applicable to the required testing.

## Premium Testing

NECIT Are able to offer quotations for Premium testing options detailed below. The below are on application only and do not come standard and must be agreed in writing during the quotation stage. In order for premium testing to be conducted the date of welding must be agreed in advance

Type of Test	Same Day Results	24 Hours	48 Hours
PWHT	N/A	<input type="checkbox"/>	<input type="checkbox"/>
NDT (VT/PT/MT/UT)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Mechanical Testing	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## Certification Preferences

Electronic  Paper \* Both \*  
*\*£10 admin charge per paper cert issued*

Do you require a Welder Qualification? Yes  No   
 Please complete NECIT-FRM 037b